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FABRICATION QUALITY PLAN 1

SCOPE: COVERS CONVERTED EXPANDED CLOSED CELL SPONGE RUBBER
PLAIN OR WITH A PRESSURE SENSITIVE ADHESIVE SUPPLIED DIE CUT
OR SPLIT TO WIDTH IN STRIP OR ROLL FORM

MATERIAL: SPECIFIC RUBBER COMPOUND ORDERED

HARDNESS: PARTICULAR FIRMNESS ORDERED AS MEASURED ON "00"
DUROMETER SCALE

DIMENSIONS: TOLERANCES AS BELOW UNLESS OTHERWISE SPECIFIED

1. **THICKNESS:**

ABOVE	INCLUDING	
0.000"	0.125"	+/- .032"
0.125"	0.250"	+/- .040"
0.250"	0.500"	+/- .063"
0.500"	1.00"	+/- .100"
1.000"		+/- 10%

2. **WIDTH & LENGTH & ID & OD (DIE CUT AND STRIP):**

A) **FOR THICKNESS UP TO .25"**

- UNDER 1" +/- .040"
- 1.0" TO 6.3" +/- .050"
- OVER 6.3" +/- 1.5%

B) **FOR THICKNESS OVER .25" UP TO .50"**

- UNDER 1" +/- .050"
- 1.0" TO 6.3" +/- .060"
- OVER 6.3" +/- 1.5%

C) **FOR THICKNESS OVER .50"**

- UNDER 1" +/- .060"
- 1.0" TO 6.3" +/- .075"
- OVER 6.3" +/- 1.5%

3. **LENGTH (SLIT IN ROLL FORM):** +/- 3%

ADHESIVE: WILL TEAR CELLS OR ADHESIVE IF SEPARATION IS ATTEMPTED